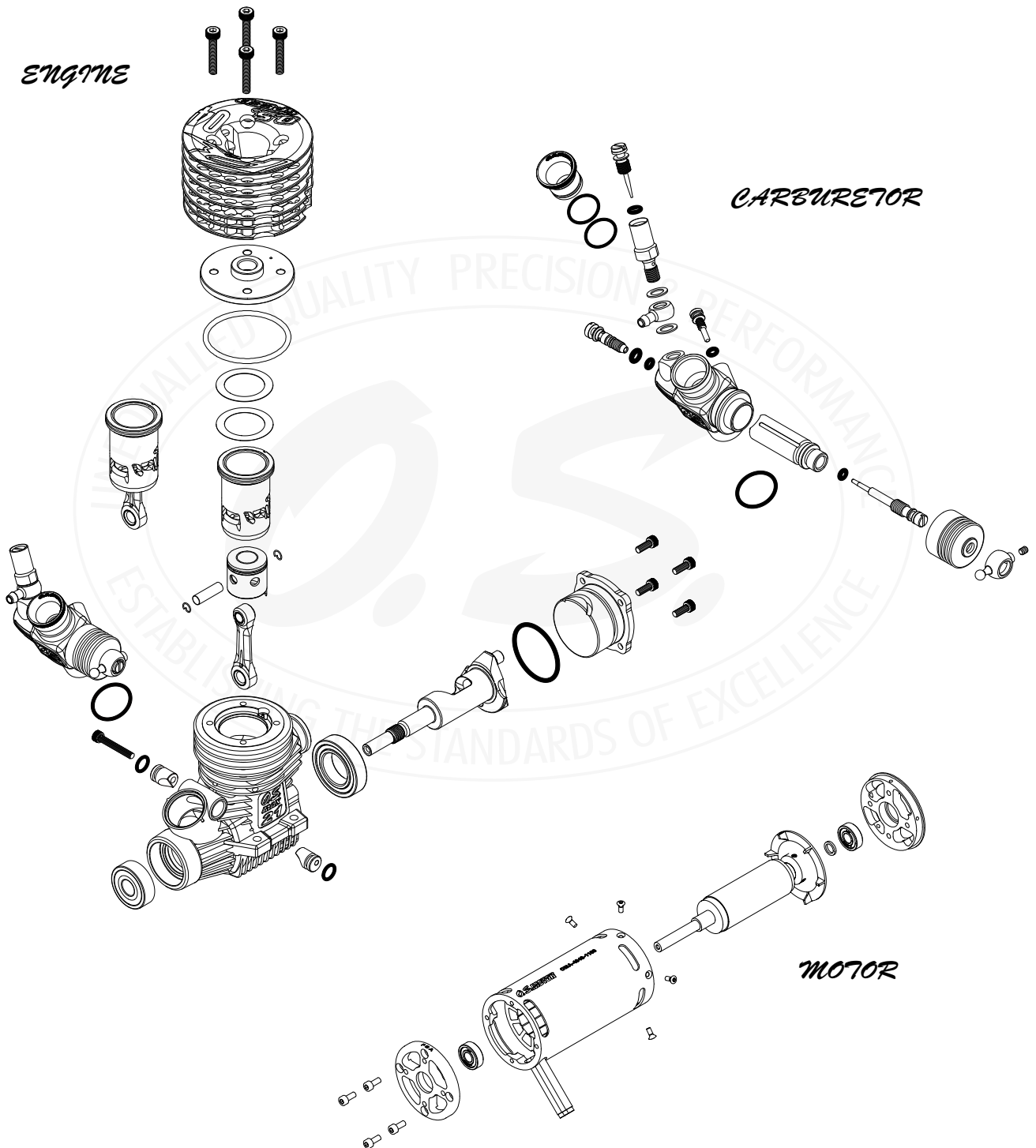
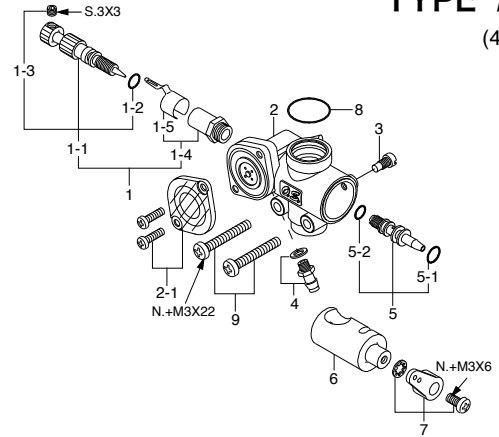
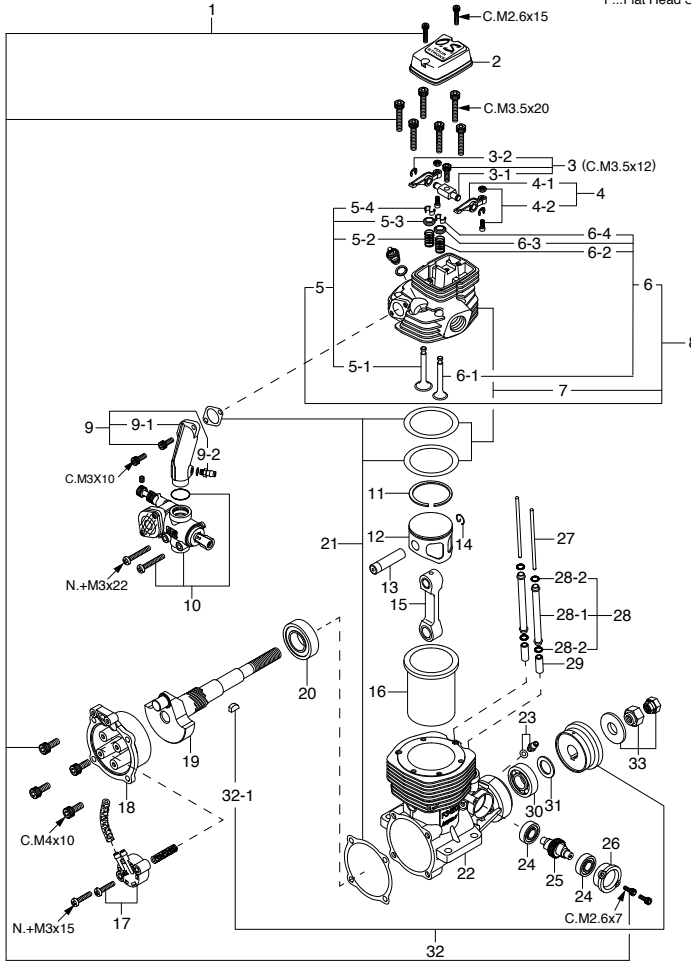


2019 EXPLODED VIEWS WITH CODE NUMBERS LIST



* Type of screw

C...Cap Screw B...Binding Screw M...Oval Fillister-Head Screw
F...Flat Head Screw T...Tapping Screw N...Round Head Screw S...Set Screw



No.	Code No.	Description
1	27381900	Needle Valve Assembly 6H,7H,8B,C14
1-1	29081952	Needle Assembly 6H,7H,8B,6P,FT,FF,FR
1-2	24981837	"O" Ring (2pcs.)
1-3	26381501	Set Screw
1-4	27381940	Needle Valve Holder Assembly 20C,60U,70D,7H
1-5	26711305	Ratchet Spring No.4
2	45582100	Carburetor Body (70N) FS120S3
2-1	45582400	70N Regulator Cover 60N,70N,1203
3	45581820	Rotor Guide Screw 20C,60MC,70D
4	22681953	Fuel Inlet (No.1)
5	45582300	Mixture Control Valve Assembly 70N,60F
5-1	46066319	"O" Ring (L) (2pcs.) (P-3)
5-2	24881824	"O" Ring (S) (2pcs.) (7B)
6	45582200	Carburetor Rotor (70N) FS120S3
7	27881400	Throttle Lever Assembly 70N,C14,60F,70D
8	46115000	Carburetor Rubber Gasket (S-11.2)
9	45581700	Carburetor Retaining Screw (2pcs.) FS70S-120S

No.	Code No.	Description
1	45513010	Screw Set FS120S,S2,SE
2	45504230	Rocker Cover FS120S3
3	45561401	Rocker Support Assembly FS120S3,SE
3-1	45561410	Rocker Support FS120S3,SE
3-2	45761600	Rocker Arm Retainer (2pc./1pair) FS26S-120S,70U
4	45561010	Rocker Arm Assembly (1pair) FS120S3,FT300
4-1	45561110	Rocker Arm (1pc.) FS120S3,FT300
4-2	45061202	Tappet Adjusting Screw FS,FT,FF,FR,IL
5	45560030	Intake Valve Assembly (1pair) FS120S3,SE
5-1	45560130	Intake Valve (1pc.) FS120S3,SE
5-2	45560210	Valve Spring (1pc.) FS120S3,SE
5-3	45560310	Valve Spring Retainer (1pc.) FS1203,SE
5-4	45560410	Split Cotter (2pc./1pair) FS120S3,SE,GF30
6	45560040	Exhaust Valve Assembly (1pair) FS120S3
6-1	45560140	Exhaust Valve (1pc.) FS120S3,SE
6-2	45560220	Valve Spring (1pc.) FS120S3,SE
6-3	45560310	Valve Spring Retainer (1pc.) FS120S3,SE
6-4	45560410	Split Cotter (2pc./1pair) FS120S3,SE,GF30
7	45504130	Cylinder Head (w/Gasket) FS120S3
8	45504030	Cylinder Head (w/valve Assembly) FS120S3
9	45569030	Intake Pipe Assembly FS120S3
9-1	45569031	Intake Pipe FS120S3
9-2	45771000	Breather Nipple (No.5)
10	45582000	Carburetor Complete (Type 70N) FS120S3
11	45503410	Piston Ring FS120S3
12	45503210	Piston FS120S,S2,S3,SE,SP
13	45506010	Piston Pin FS120S3,S2,SE
14	28117000	Piston Pin Retainer 120AX,81VR,108F
15	45505020	Connecting Rod FS120S3,S-SP

No.	Code No.	Description
16	45503100	Cylinder Liner FS120S,S2,S3,SP
17	72508001	PD-07 Pump Unit FS91S2P-120S3
18	45507030	Cover Plate FS120S3
19	45502040	Crankshaft FS120S3,FS120SE
20	45530030	Crankshaft Ball Bearing (R) FS91S2-120S3
21	45514030	Gasket Set FS120S3,S2
22	45501050	Crankcase FS120S3
23	45771000	Breather Nipple (No.5)
24	45231100	Camshaft Ball Bearing (1pc.) FS40-120S
25	45562030	Camshaft FS120S3
26	45501130	Cam Cover FS120S3
27	45566000	Push Rod (2pcs.) FS120S2,SE,IL300
28	45566101	Push Rod Cover Assembly (2pcs.) FS120S3,S2
28-1	45566111	Push Rod Cover (1pc.) FS120S3,SE,SP
28-2	45566310	Push Rod Cover "O" Ring (2pcs.) (S-5)
29	45564000	Cam Follower (2pcs.) FS70S-120S,FR
30	29031009	Crankshaft Ball Bearing (F) 108F,120S,FR
31	45520000	Thrust Washer FS120S,S2,SE,SP
32	45508030	Drive Hub FS120S3,SE
32-1	45508200	Woodruff Key FS120S3,SE,SP
33	45910100	Locknut Set FS70S2,91S,91FX
	45525030	F-5020 Silencer Assembly FS120S3
	45525031	Silencer Body F-5020 FS120S3
	45526030	Exhaust Header Pipe Assembly F-5020
	45526032	Manifold Nut (M14) (1pc.) F-5020
	71615009	Glow Plug Type F
	45581970	Needle 7L,7M,70S,120SE,FT160
	72200060	Tappet Adjusting Tool Kit FS,FT,FR