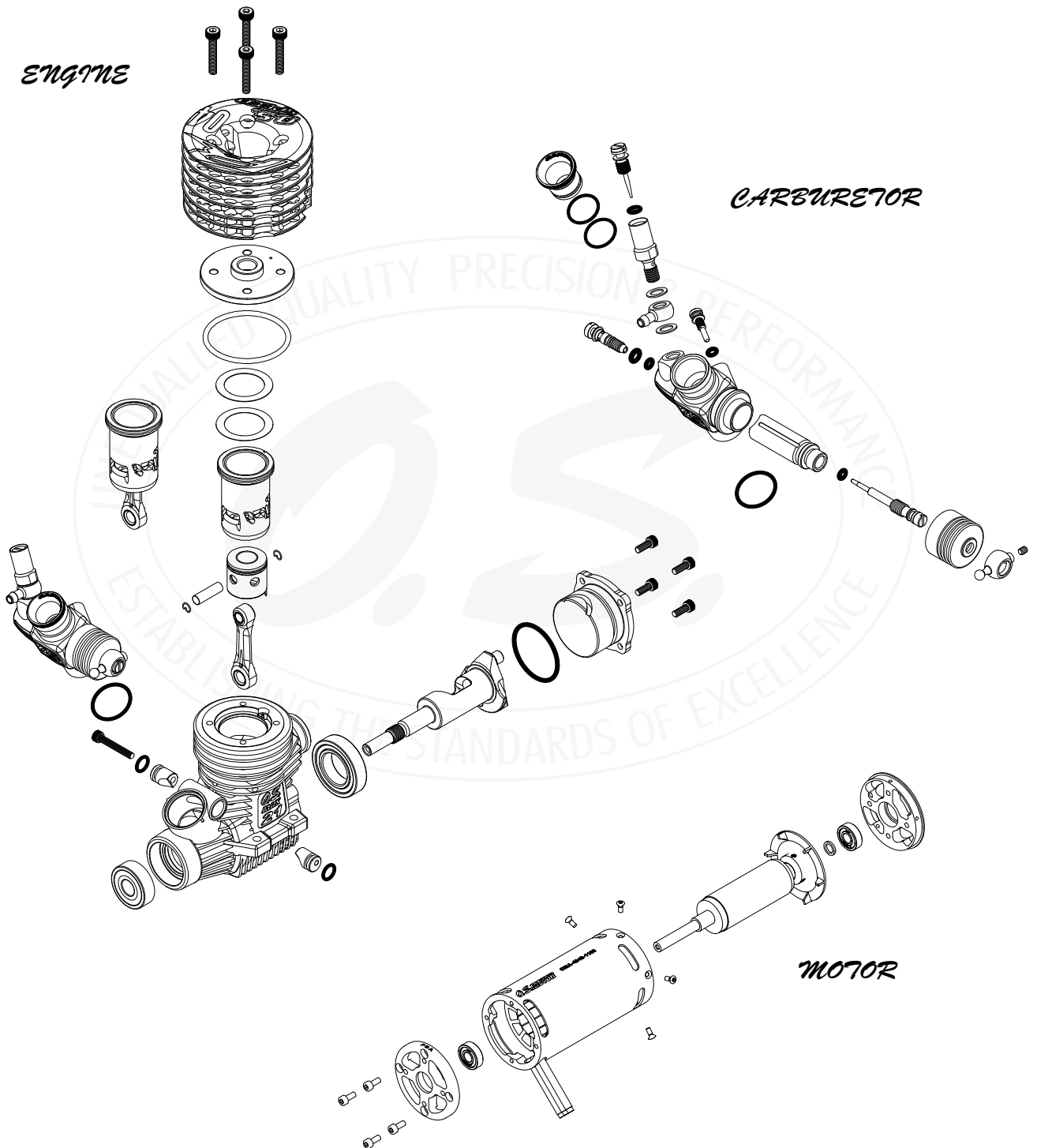
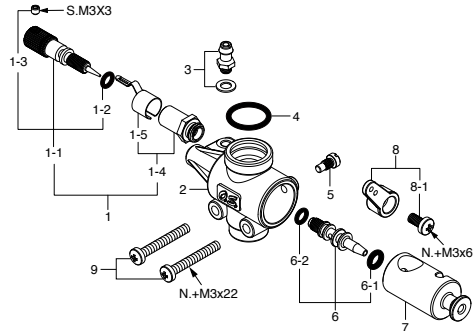
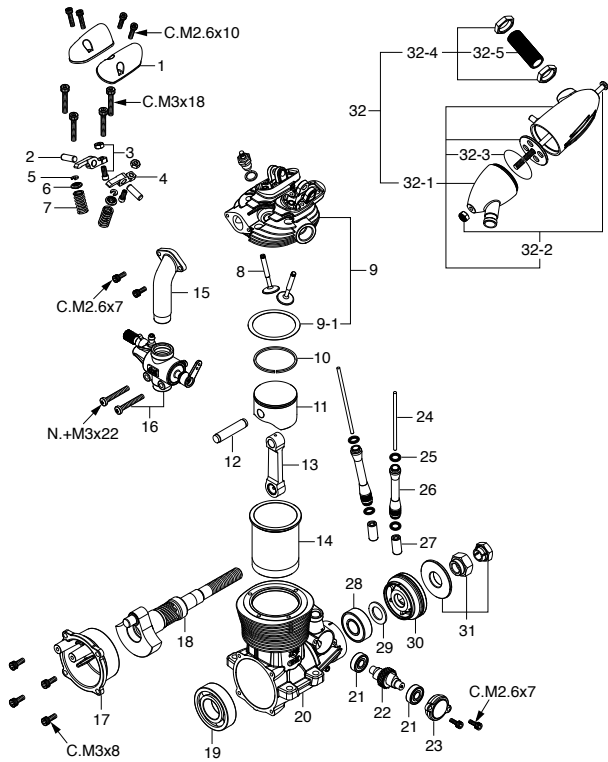


2019 EXPLODED VIEWS WITH CODE NUMBERS LIST



* Type of screw
 C...Cap Screw B...Binding Screw M...Oval Fillister-Head Screw
 F...Flat Head Screw T...Tapping Screw N...Round Head Screw S...Set Screw



CAP SCREW SETS (10pcs./sets)

Code No.	Size	Pcs. used in an engine
79871020	M2.6x7	Cam Cover Retaining Screw (2pcs.) Intake Manifold Retaining Screw (2pcs.)
79871030	M2.6x10	Rocker Cover Retaining Screw (4pcs.)
79871110	M3x8	Cover Plate Retaining Screw (4pcs.)
79871180	M3x18	Cylinder Head Retaining Screw (4pcs.)

No.	Code No.	Description
1	25581900	Needle Valve Assembly 40A,60U,70D
1-1	22681980	Needle Assembly 20D,20F,20G,21G,40B,70D
1-2	24981837	"O" Ring (2pcs.)
1-3	26381501	Set Screw
1-4	27381940	Needle Valve Holder Assembly 20C,60U,70D,7H
1-5	26711305	Ratchet Spring No.4
2	45984100	Carburetor Body (60P) FS91S2
3	22681953	Fuel Inlet (No.1)
4	46115000	Carburetor Rubber Gasket (1pc.) (S-11.2)
5	45581820	Rotor Guide Screw 20C,60MC,70D
6	45582300	Mixture Control Valve Assembly 70N,60F
6-1	46066319	"O" Ring (L) (2pcs.) (P-3)
6-2	24881824	"O" Ring (S) (2pcs.) (7B)
7	40981200	Carburetor Rotor (60PA) FS-95V
8	22081408	Throttle Lever Assembly No.5
8-1	22081313	Throttle Lever Retaining Screw 1A-3A
9	45581700	Carburetor Retaining Screw (2pcs.) FS70S-120S

No.	Code No.	Description
1	47104200	Rocker Cover (1pc.) FR7-420
2	40964000	Rocker Arm Shaft (1pc.) FS-95V
3	44561200	Tappet Adjusting Screw (1pair) FS200S,GF30
4	40961110	Rocker Arm (1pc.) FS-95V
5	46160400	Valve Spring Retainer (2pcs.) FS,FT,FR,IL
6	40960300	Valve Spring Seat (1pc.) FS-95V
7	45960210	Valve Spring (1pc.) FS70S2,91S2,70U
8	40960100	Valve (1pc.) FS-95V
9	40904100	Cylinder Head (W/Gasket) FS-95V
9-1	40914000	Cylinder Head Gasket (1pc.) FS-95V
10	40903400	Piston Ring FS-95V
11	40903200	Piston FS-95V
12	40906000	Piston Pin FS-95V
13	40905000	Connecting Rod FS-95V
14	40903100	Cylinder Liner FS-95V
15	40969400	Intake Manifold FS-95V
16	40981000	Carburetor Complete (Type 60PA) FS-95V
17	40907000	Cover Plate FS-95V
18	40902000	Crankshaft FS-95V
19	45630000	Crankshaft Ball Bearing (Rear) FSα-81,FS70S,S2
20	40901000	Crankcase FS-95V
21	45231100	Camshaft Ball Bearing (1pc.) FS40-120S
22	45962000	Camshaft FSα-81,FS70S,91S
23	40901100	Cam Cover FS-95V
24	40904160	Push Rod (2pcs.) FS-95V
25	45566310	Push Rod Cover "O" Ring (2pcs.) (S-5)
26	40966100	Push Rod Cover (1pc.) FS-95V
27	45564000	Cam Follower (2pcs.) FS70S-120S,FT,FF
28	26731010	Crankshaft Ball Bearing (Front) 120AX

No.	Code No.	Description
29	46120000	Thrust Washer 91FX,SX-H,SZ,FT160,FF
30	40908000	Drive Hub FS-95V
31	45910100	Lock Nut Set FS70S2,91S,91FX
32	40925000	F-5050 Silencer Assembly FS-95V
32-1	40925100	Silencer Body F-5050 FS-95V
32-2	40925400	Assembly Screw F-5050
32-3	44925310	Silencer Gasket (1pc.) (S-25)
32-4	40926000	Exhaust Header Pipe Assembly F-5050 FS-95V
32-5	45626030	Exhaust Header Pipe Nut M11 (1pc.) FS70S-91S2
	71615009	Glow Plug Type F